

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200 Fax 613 632-5246		C3-TEST Job Sheet OH193336 
	Part No: C3-TEST Job Qty: 1 pcs Part Name: C-Series Remote Hook 3000 lbs Lift Capacity 		
Part Weight: 0 lbs Job Created: 4/11/19 Due Date: 5/8/19 Type: Rework - OH Note: DWG OM&OOPM-C3 Rev 4 IPP Rev. A 19.04.11 New issue DP Verify DD Ship Via:	Status: New Job Tracking No: RA660 Created By: Jennifer Renwick Description: RA660 Order 15261 / SN 03-2150	Priority: Medium	
Bill of Materials			


Container No: S178678

Part: C3
Job No: OH193336
Serial No/Batch: S178678
Revision: 4
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

TEST ONLY

Date: 05/07/19

Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Workcenter/Supplier		Sign-off
						Workcenter / Supplier	Lead Time	
110	External Load - 1	1 pcs	5/8/19	0.00	1.00	External Load - 1		Michael
						External Load - 2		
						External Load - 3		
120	QC 5	1 pcs	5/8/19	0.00	0.00	QC 5 - 10		DAS 30 9-89
						QC 5 - 12		
						QC 5 - 17		
						QC 5 - 18		
						QC 5 - 19		
						QC 5 - 22		
						QC 5 - 24		
						QC 5 - 3		
						QC 5 - 43		
						QC 5 - 49		
						QC 5 - 51		
						QC 5 - 58		
						QC 5 - 68		
						QC 5 - 9		
						QC 5 - 50		
						QC 5 - 30		
						QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	1 pcs	5/8/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 30 9-89
						Packaging 3 - 2 - B4B		
						Packaging 3 - 3 - B4B		
						Packaging 3 - 4 - B4B		
						Packaging 3 - 5 - B4B		
						Packaging 3 - 6 - B4B		
						Packaging 3 - 7 - B4B		
						Packaging 3 - 8 - B4B		
						Packaging 3 - 9 - B4B		
						Packaging 3 - 10 - B4B		
						Packaging 3 - 11 - B4B		
						Packaging 3 - 12 - B4B		
						Packaging 3 - 13 - B4B		
						Packaging 3 - 14 - B4B		
						Packaging 3 - 15 - B4B		
						Packaging 3 - 16 - B4B		
						Packaging 3 - 17 - B4B		
						Packaging 3 - 18 - B4B		
						Packaging 3 - 19 - B4B		
						Packaging 3 - 20 - B4B		
						Packaging 3 - 21 - B4B		
						Packaging 3 - 22 - B4B		
						Packaging 3 - 23 - B4B		
						Packaging 3 - 24 - B4B		
						Packaging 3 - 25 - B4B		
						Packaging 3 - 26 - B4B		
						Packaging 3 - 27 - B4B		
						Packaging 3 - 28 - B4B		
						Packaging 3 - 29 - B4B		
						Packaging 3 - 30 - B4B		
						Packaging 3 - 31 - B4B		
						Packaging 3 - 32 - B4B		
						Packaging 3 - 33 - B4B		
						Packaging 3 - 34 - B4B		
						Packaging 3 - 35 - B4B		
						Packaging 3 - 36 - B4B		
140	QC 21 - FG	1 pcs	5/8/19	0.00	0.00	QC 21 - FG - 21		DAS 21 9-89
						QC 21 - FG - 70		
						QC 21 - FG - 53		

Part Op 110 - Load test hook as per load test inspection sheet.
Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

MAY 09 2019

MAY 09 2019

MAY 09 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
C3-AR	C-Series Remote Hook 3,000 lbs Lift Capacity	1 Ea (1 ea)	110-External Load - 1	
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-External Load - 1	C3	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 4/11/19 2:55 PM Dart.Renwick.Jennifer

Inspection Sheet Complete
RA660

Customer QA Ref # 0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
C10	03-2263-01		1	☒ es	☐ es	☐ es	☒ es	CUSTOMER SUPPLIED		S171746		Overhaul
C45	45043/45041		2	☒ es	☐ es	☐ es	☒ es	CUSTOMER SUPPLIED		S171747/S171748		Overhaul
C3	03/2150-06/03-2239- 05/03-2239-02		3	☒ es	☐ es	☐ es	☒ es	CUSTOMER SUPPLIED		S171749/S171750/ S171751		Overhaul
0			0	☐ es	☐ es	☐ es	☐ es					
0			0	☐ es	☐ es	☐ es	☐ es					
0			0	☐ es	☐ es	☐ es	☐ es					

QC Approval: 0

Date: 0-Jan-00

Special Return/Rework Instructions:

OH 193336

MAKE SURE YOU ARE USING THE CORRECT TEST FORM FOR THE CORRECT SOI ENOID

NEW SOI ENOID (152951-001)

Work Order 193336Customer RA 660Serial Number 03-2150Date 2019-4-25

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/Fail
1	7,500	Static Hold	Hold for two minutes and reduce load to zero	N/A	<u>Pass</u>
10	1,500	Electircal, 25 volts	No "hang ups" permitted	N/A	<u>Pass</u>
2	3,000	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>9.0</u> A	<u>Pass</u>
2	2,500	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>8.5</u> A	<u>Pass</u>
2	2,000	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>8.0</u> A	<u>Pass</u>
2	1,500	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>7.5</u> A	<u>Pass</u>
2	500	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>7.2</u> A	<u>Pass</u>
1	3,000	Electircal, 20 volts	Current shall not exceed 11.6 A	<u>7.0</u> A	<u>Pass</u>
1	3,000	Electircal, 28 volts	Current shall not exceed 16.2 A	<u>9.0</u> A	<u>Pass</u>
1	3,000	Manual		N/A	<u>Pass</u>
1	3,000	Impact Test	Impact shackle 10x , shall not release	N/A	<u>Pass</u>
1	N/A	Solenoid Ohms	Shall not exceed 1.7-2.0 Ω	<u>2.0</u> Ω	<u>Pass</u>
1	N/A	Electircal Continuity	Across both wires	N/A	<u>Pass</u>

Test Conducted By: Michel Lalonde

Technician

SubmitSignature: Sylvia Sanchez
QC 5 Small FAB / QA